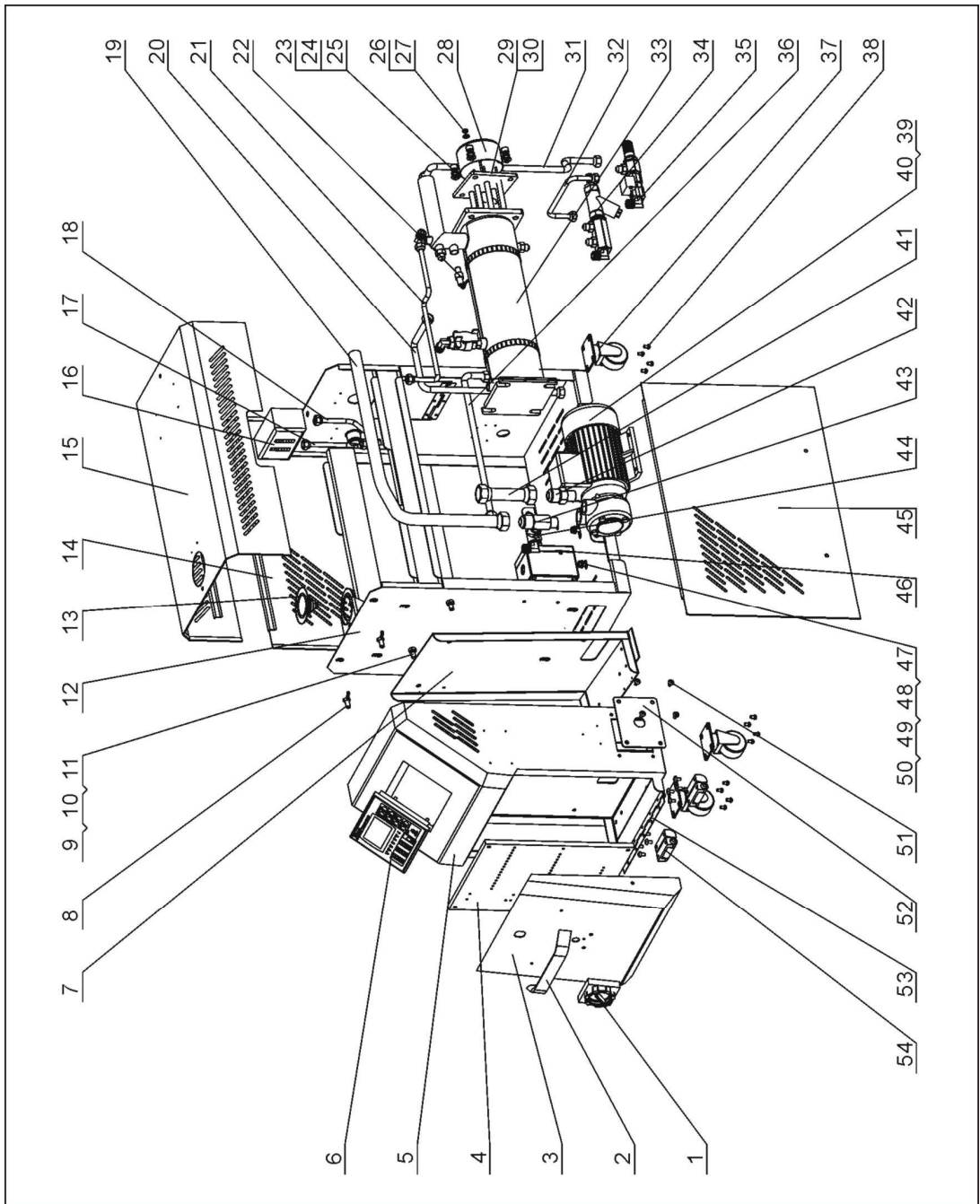


1. Assembly Drawing (STM-607W/910W)



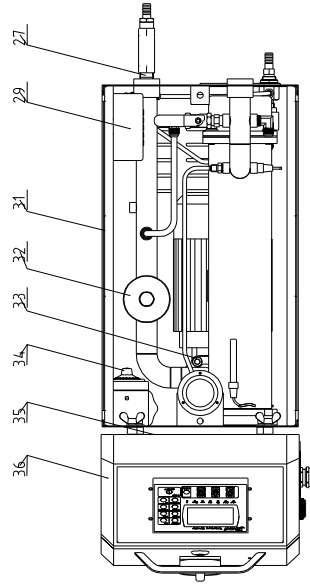
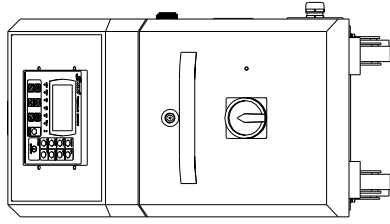
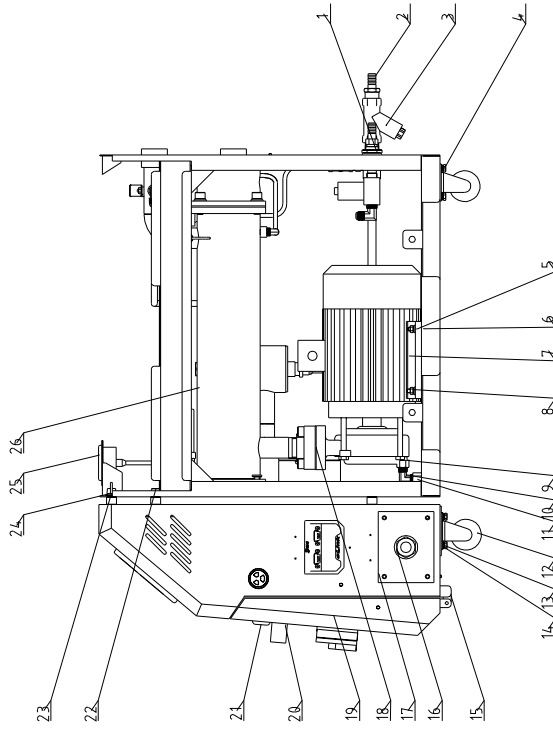
Remarks: Please refer to material list 2 for specific explanation of the Arabic numbers in parts drawing.

2. Parts List (STM-607W/910W)

No.	Name	Part No.	No.	Name	Part No.
1	Main power switch	YE10323200000	28	Electric heating pipe shield	BL80091000120
2	Door plate aluminum handle 6609	YW20660900100	29	Pipe heater unit STM-910W(9kW)	BH70091000850
3	Door plate	-	30	Pipe heater unit STM-607W(6kW)	BH70060700850
4	Base plate of electric control box	-	31	Teflon pipe with joint 3/8"*50CM	YW59385000000
5	Electric control box	-	32	Chilling water by-pass pipe	-
6	HANYOUNG controller MT100-01	YE81100010000	33	Heating tank parts	-
7	Electric control box rear plate	-	34	Filling water joint parts	-
8	Butterfly screw M8×15	YW69081500000	35	Drainage joint parts	-
9	Inner hexagon screw M8×20	YW61082000200	36	Filling water pipe	-
10	Elastic gasket 8	YW65008000100	37	Caster 2"	YW03000200000
11	Flat gasket 8	YW66082200100	38	Lentil-headed screw M6×15	YW63061700000
12	Machine frame	-	39	Pump TP-55	BM20005500650
13	Pressure gauge (0~1.0MPa)	YW85001000100	40	Pump TP-75	BM20007500550
14	Side plate	-	41	Pump outlet pipe	-
15	Cover plate	-	42	Copper teflon pipe connector 3/4"H*1/2"PT	BH12030401010
16	High and low pressure switch HLP830HME	YE90832500000	43	Copper pipe connector 1/2"PT×3/4"H× 1/4"PT mesoporous	BH12030400710
17	Low pressure pipe	-	44	Stainless steel tee joint 3/8"	YW52030800000
18	High pressure pipe	-	45	Side plate	-
19	Return water pipe	-	46	EGO combination	BH90115000050
20	Hot water by-pass pipe	-	47	Elastic gasket 6	YW65006000100
21	Pressure gauge pipe	-	48	Flat gasket 6	YW66061300000
22	Thermocouple	BE90341500050	49	Hexagon nut M6	YW64000600300
23	Inner hexagon screw M10×25	YW61102500000	50	Hexagon head screw M6×25	YW60062500000
24	Elastic gasket 10	YW65010000000	51	Thick screw M5×10	YW63051000000
25	Flat gasket 10	YW66102000000	52	Linear gripper fixing plate	-
26	Screw M8	YW64000600300	53	Electric control box mounting hinge	-
27	Gasket 6	YW66061300000	54	Big hingeCL219-1	YW06219100000

* means possible broken parts. ** means easy broken part. and spare backup is suggested.

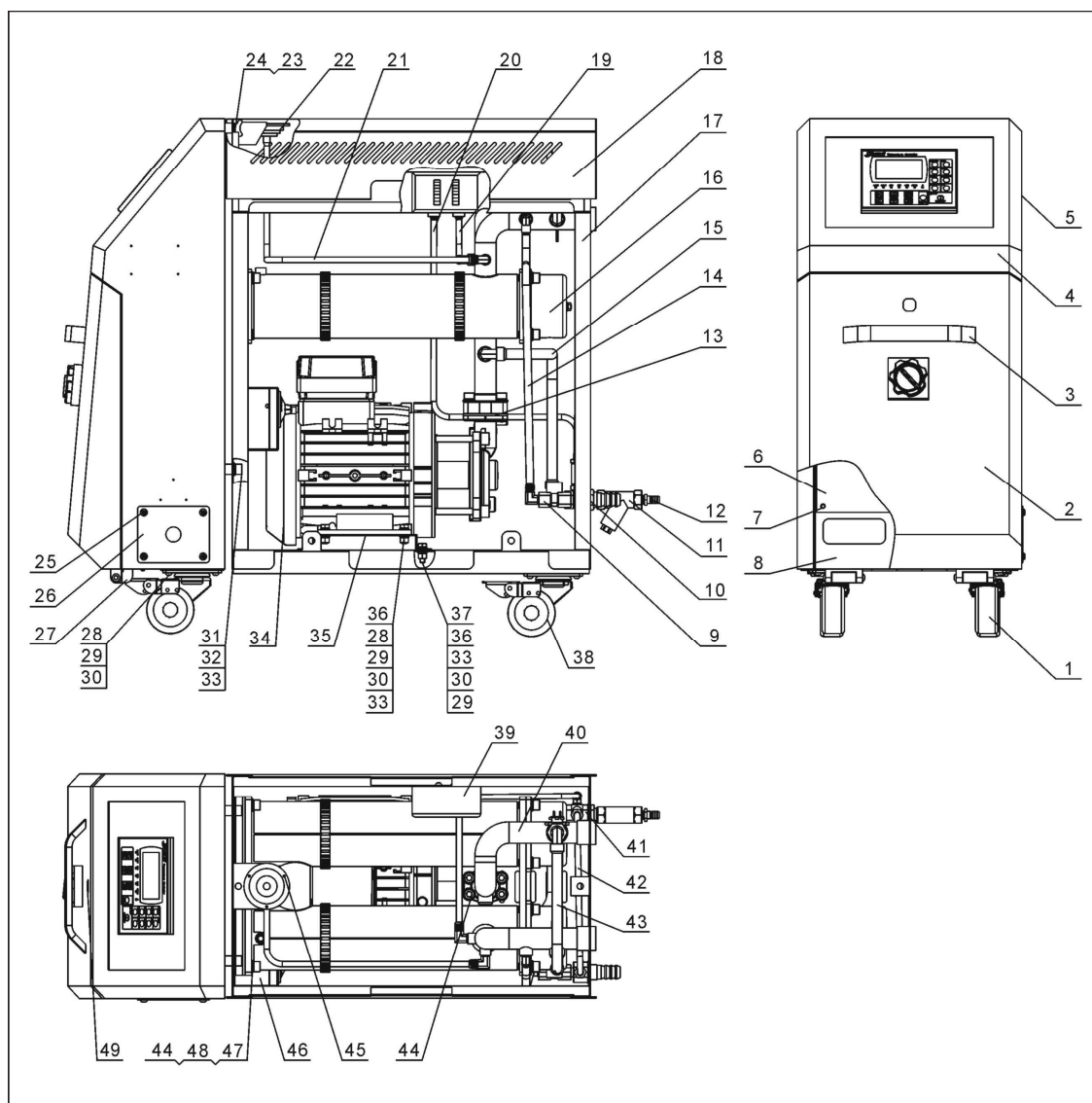
Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.



No	C	Title	Part No.	Name	Material	quantity	Remark
C		STM-1220W Assembly drawing		Drawing No	STM-1220W-ALL		
					Ratio	18	Quantity
					Material		
					No.		
36		STM-1220W-ALL-02		Control box		1	Welding parts
35		STM-1220W-ALL-03		Control box Rear plate		1	Welding parts
34		BH9011500050		High-temp tester		1	EGO
33		YW611003500000		Inner hexagon cylinder screw Mdx25 Mfx35		12 9	GB/T70.1
32		STM-1220W-D-ALL		Return water pipe components		1	Welding parts
31		STM-1220W-A-ALL		Machine frame		1	Welding parts
29		YE90832500000		High and low pressure switch		2024	HLP830HME
27		STM-1220W-B-ALL		Filling water joint parts		1	Welding parts
26		STM-1220W-C-ALL		Heating tank		1	Welding parts
25		YW85001000100		Pressure gauge		1	Range 0~10MPa
24		YW69081500000		Butterfly ball Mfx15		QJ235A	GB/T 3098
23		YW65008000100		Elastic gasket 8		65Mn	GB/T93
22		YW61082001200		Inner hexagon screw Mfx20		12 9	GB/T70.1
21		YW00000000100		Long gear lock		PVC	
20		YW20660900100		Door plate aluminum handle		2024	6609(Yaxuan)
19		STM-1220W-ALL-01		Door plate		1	Welding parts
18		STM-1220-B-01		Graphite gasket		ISO-68	
17		SG-S-01		Linear gripper fixing plate		SPLC2.0	According to the voltage to select suitable fixed plate
16		YE61251500100		Copper-nickel-plated cable joint		H62	
15		YW06219100000		Big hinge		2024	Shengjiu CL219-1
14		YW65060000000		Standard spring washer 6		65Mn	GB/T93
13		YW66061300000		Flat washer A grade 6		QJ235A	
12		YW03000200000		Caster		Rubber	2" without brake 35KG
11		S-171		Teflon plug		H58	3/8"H plug
10		YW04030800400		Copper teflon pipe connector		H58	1/4"PT×3/8"H L
9		STM-907HT-B-17		Oil lengthened screw		H58	Borrowed
8		YW64000600300		Hexagon nut M6		QJ235A	GB/T6170
7		TP-150		Pump		QJ235A	TP-150 Anbo
6		YW66081900000		Flar gasket 8		QJ235A	19x2 0
5		YW60062500000		Hexagon head screw Mfx25		4 8	GB/T5181
4		YW60061000000		Hexagon head screw Mfx10		12 9	GB/T5181
3		YW57002000000		Y type filtering water valve		H62	1/2"PT 30~35 Meshes
2		S-73		Copper core		H62	M13x1/2"PT
1		STM-1220W-E-ALL		Discharge connector parts		1	Welding parts
No		Part No.		Name	Material	quantity	Remark

[illegible]

4. Assembly Drawing (STM-2440W)



Remarks: Please refer to material list 6 for specific explanation of the Arabic numbers in parts drawing.

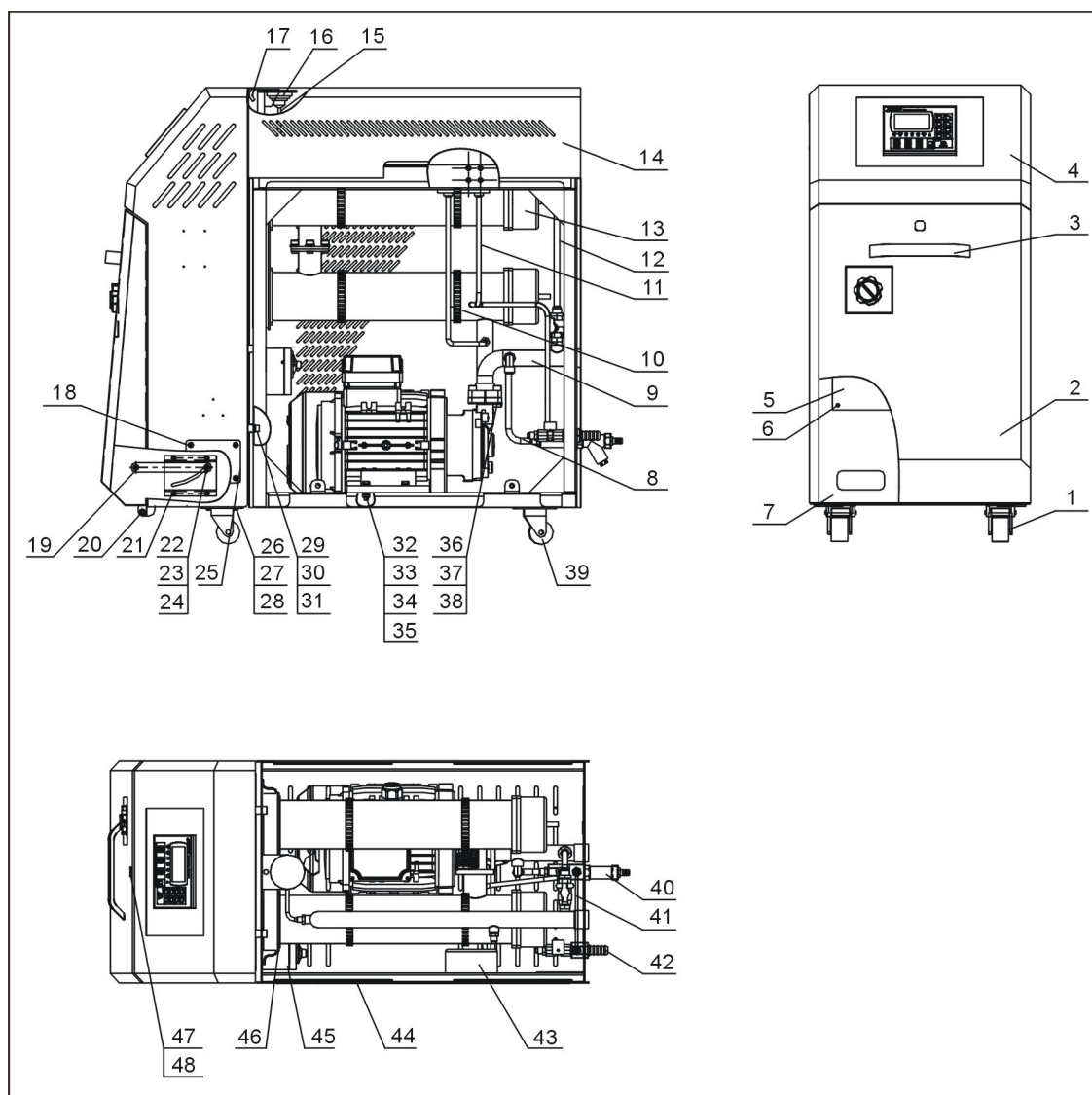
5. Parts List (STM-2440W)

No.	Name	Part No.	No.	Name	Part No.
1	Movable castor 3"	YW03000300200	26	Line clamp fixing plate	-
2	Door plate	-	27	Big hinge CL219-1	YW60061000000
3	Door plate aluminum handle 6609	YW20660900100	28	Outer hexagon screw M6×16	YW60061600100
4	Electrical control box	-	29	Spring gasket 6mm	YW65006000100
5	Side plate	-	30	Flat gasket 6×18×1mm	YW66061800000
6	Base plate of electric control box	-	31	Inner hexagon screw M8×20	YW61082000200
7	Thick head screw M6×20	YW63062000000	32	Spring gasket 8mm	YW65008000100
8	Rear plate of electric control box	-	33	Flat gasket 8×22×1.5mm	YW66082200000
9	Water drainage pipe connector parts		34	PumpTP-280	BM20028000050
10	Copper female connector(suitable for set 1,2,3,4)	-	35	Pump base plate	-
11	Y type filtering water valve1/2"	YW57010200000	36	Hexagon nut M6	YW64000600300
12	Copper core M13×1/2PT	BH12131200010	37	Hexagon head screw M6×25	YW60062500000
13	Pump flange gasket	YR10150000000	38	Brake caster 3"	YW03000300000
14	Teflon pipe with connector 3/8"×50CM	YW59385000000	39	High and low pressure pipe HLP830HME	YE90832500000
15	Filling water pipe	-	40	Return pipe parts	-
16	Parts of heating tank	-	41	Filling pipe connector parts	-
17	Rack	-	42	Cooling water by-pass pipe	-
18	Cover plate	-	43	Hot water by-pass pipe	-
19	High pressure pipe	-	44	Inner hexagon screw M10×30	YW61103000100
20	High pressure pipe	-	45	Thick head screw M3×6	YW63030600000
21	Pressure gauge pipe	-	46	EGO assembly	BH90115000050
22	Pressure gauge (Range: 0~1.0MPa)	YW85001000100	47	Flat gasket 10.5×20×2mm	YW66102000100
23	Flat gasket 8×16×1.5mm	YW66081600000	48	Spring gasket 10mm	YW65010000000
24	Butterfly screw M8×15	YW69081500000	49	long door lock	YW00000000100
25	Lentil-headed screw M5×10	YW62051000000			

* means possible broken parts. ** means easy broken part. and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.

6. Assembly Drawing (STM-3650W)



Remarks: Please refer to material list 8 for specific explanation of the Arabic numbers in parts drawing.

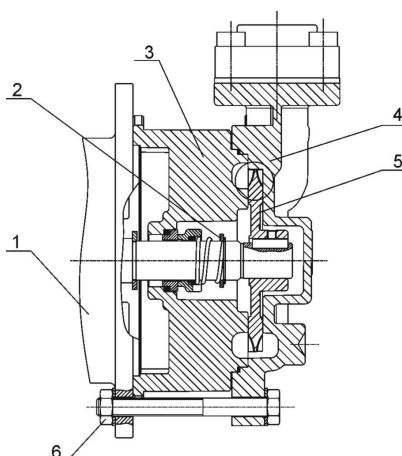
7. Parts List (STM-3650W)

No.	Name	Part No.	No.	Name	Part No.
1	Black movable castor 3"	YW03000300200	25	Fixing plate for wire clamp	-
2	Door plate	-	26	Outer hexagon screw M6×16	YW60061600100
3	Door plate aluminum handle 6609	YW20660900100	27	Spring gasket 6	YW65006000100
4	Control box	-	28	Flat gasket 6×18×1	YW66061800000
5	Base plate of control box	-	29	Inner hexagon screw M8×20	YW61082000200
6	Thick head screw M6×20	YW63062000000	30	Flat gasket 8×22×1.5	YW66082200100
7	Rear plate of control box	-	31	Spring gasket 8	YW65008000100
8	Filling water pipe	-	32	TP-400	BM20423000050
9	Return water pipe parts	-	33	Flat gasket 8×16×1.5	YW66081600000
10	High pressure pipe	-	34	Hexagon screw M8×30	BM20015000050
11	Low pressure pipe	-	35	Hexagon nut M8	YW64080600000
12	Hot water by-pass pipe	-	36	Inner hexagon screw M8×20	YW61082000200
13	Heating tank parts	-	37	Spring gasket 8	YW65008000100
14	Cover plate	-	38	Flat gasket 8×16×1.5	YW66081600000
15	Pressure gauge pipe	-	39	Brake castor 3"	YW03000300000
16	Pressure gauge (0~10MPa range)	YW85001000100	40	Y type filter 1/2"	YW57010200000
17	Butterfly screw M8×15	YW69081500000	41	Cold water by-pass pipe	-
18	Lentil-headed screw M510	YW62051000000	42	Drainage pipe parts	-
19	Movable arm of the door plate	-	43	High and low pressure switch	YE90832500000
20	Big hinge CL219-1	YW60061000000	44	Side plate	-
21	Fixing plate of door plate	-	45	EGO assembly	BH90115000050
22	Movable pin of the door plate	-	46	Heating tank plate gasket	-
23	M5 Nut	YW64000600000	47	Long gear lock	YW00000000100
24	Flat gasket 5×13×1.0	YW66051300000	48	Baffle sheet of door lock	-

* means possible broken parts. ** means easy broken part. and spare backup is suggested.

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8. Pump



Remarks: Please refer to material list 10 for specific explanation of the Arabic numbers in parts drawing.

10. Pump Parts List

No.	Name	Part No. (STM-)				
		607W/607WD	910 W/910WD	1220W	2440W	3650W
1	Motor	YM10055000500	YM10075000100	YM10015000000	YM10028000000	YM10040000000
2	Mechanical shaft seal *	YR80901000000	YR80901200000	YR80901600000	YR80902240000	YR80902240000
3	Bearing block	BW33005500110	BW33007500110	BW33015000110	BW33028000210	BW33028000210
4	Pump body	BW33005500210	BW33007500210	BW33015000210	BW33028000110	BW33028000110
5	Impeller	BW33055000310	BW33075000310	BW33015000310	BW33028000310	BW33028000310
6	Hexagon nut	YW64001000100	YW64001000100	YW64001000100	YW64001000100	YW64001000100

* means possible broken parts.

** means easy broken part. and spare backup is suggested.

Please confirm the version of manual before placing the purchase order to guarantee that the item number of the spare part is in accordance with the real object.